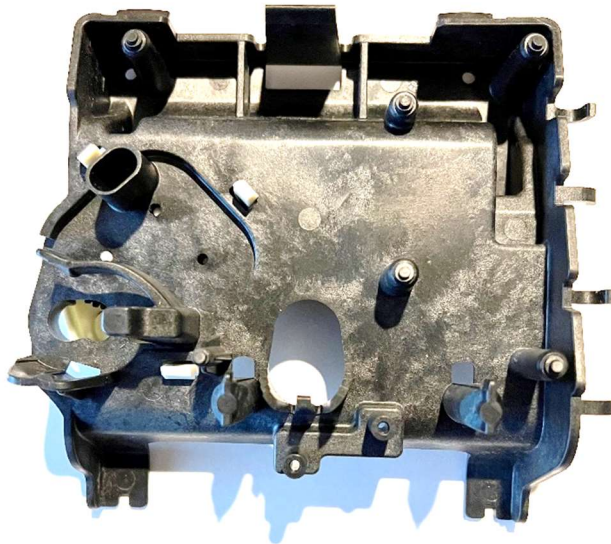




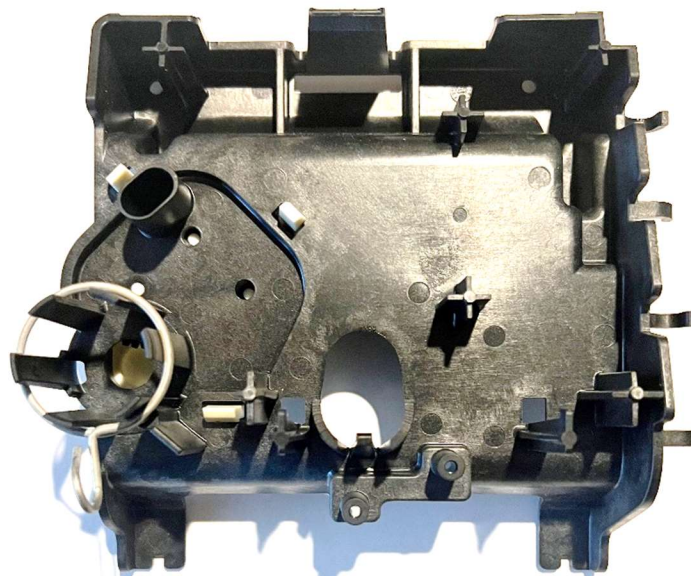
November 3, 2022

**NEW DRIVE BRACKET ASSEMBLY
NO SS SPRING REQUIRED**

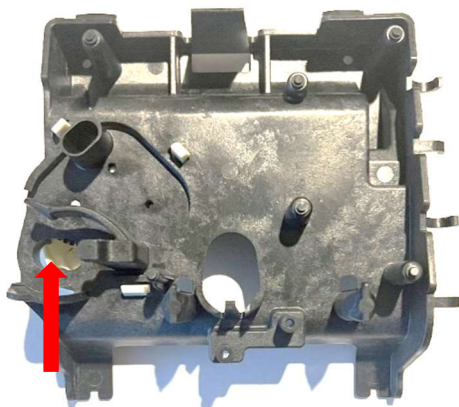
New Drive Bracket



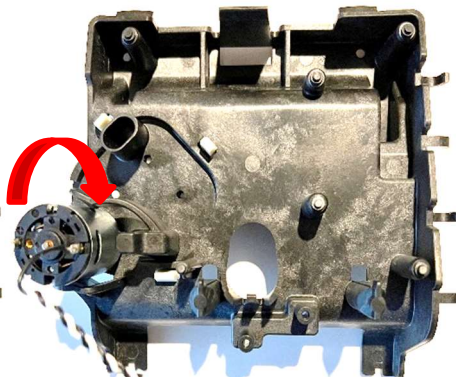
Current Drive Bracket



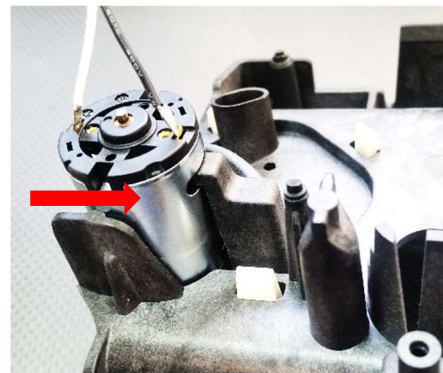
STEP # 1



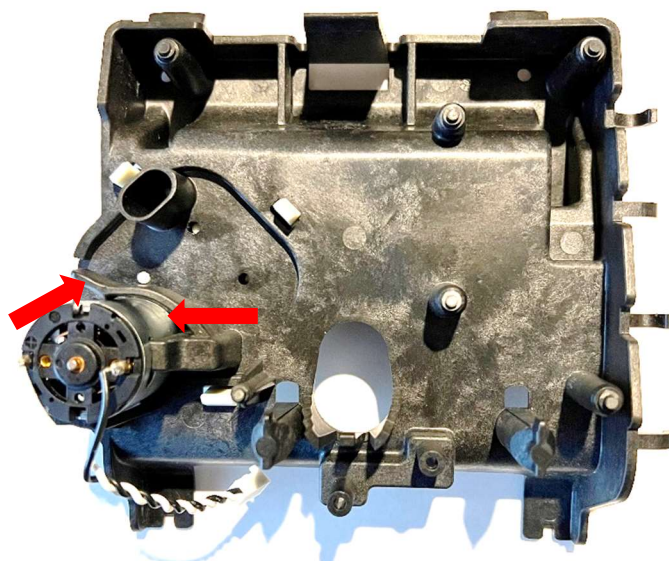
STEP # 2



STEP # 3



- Step 1: Insert drive motor into the hole on the left side of the drive bracket, at the location of the motor cradle and lock latch.
 - Step 2: Rotate the motor so wire connections are at 9:00 and 3:00
 - Step 3: Push motor to the right into the locked position against the motor stop. If done properly, the bracket finger will park into the hole in the side of the motor case to help lock it in place.
- Drive motor removal: While pushing up on the lock latch, push motor to the left. Finally, pull the motor out from the drive bracket.



If you have any questions, please contact us
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